

ESTIMATED NO OF WELDS - SIZE WISE - MATL WISE

SIZE	HMD				
	AS (P91)	AS (P22)	CS	SS	TOTAL
IBR					
0.75	0	240	1191	0	1431
1	0	399	2026	0	2425
1.5	4	223	35	0	262
2	229	17	290	0	536
2.5	0	0	0	0	0
3	16	44	293	0	353
4	71	21	467	0	559
5	0	0	0	0	0
6	0	57	254	0	311
8	28	30	761	0	819
10	50	26	590	0	666
12	54	0	372	0	426
14	0	0	891	0	891
16	149	4	200	0	353
18	0	0	174	0	174
20	100	0	101	0	201
24	0	4	179	0	183
28	0	0	9	0	9
30	0	0	136	0	136
32	0	12	22	0	34
36	0	0	0	0	0
40	0	0	0	0	0
44	0	0	66	0	66
TOTAL	701	1077	8057	0	9835
NIBR					
0.75	0	0	16	17	33
1	0	0	212	24	236
1.5	0	0	0	243	243
2	0	0	1343	131	1474
2.5	0	0	6	0	6
3	0	0	223	75	298
4	0	0	1274	42	1316
5	0	0	6	0	6
6	0	0	1345	186	1531
8	0	0	323	0	323
10	0	0	632	70	702
12	0	0	39	35	74
14	0	0	33	495	528
16	0	0	267	4	271
18	0	0	55	0	55

ESTIMATED NO OF WELDS - SIZE WISE - MATL WISE

SIZE	HMD				
	AS (P91)	AS (P22)	CS	SS	TOTAL
20	0	0	190	30	220
24	0	0	10	0	10
28	0	0	22	0	22
30	0	0	13	0	13
32	0	0	0	0	0
36	0	0	211	0	211
40	0	0	7	0	7
44	0	0	0	0	0
TOTAL	0	0	6227	1352	7579
TOTAL IBR + NIBR					
0.75	0	240	1207	17	1464
1	0	399	2238	24	2661
1.5	4	223	35	243	505
2	229	17	1633	131	2010
2.5	0	0	6	0	6
3	16	44	516	75	651
4	71	21	1741	42	1875
5	0	0	6	0	6
6	0	57	1599	186	1842
8	28	30	1084	0	1142
10	50	26	1222	70	1368
12	54	0	411	35	500
14	0	0	924	495	1419
16	149	4	467	4	624
18	0	0	229	0	229
20	100	0	291	30	421
24	0	4	189	0	193
28	0	0	31	0	31
30	0	0	149	0	149
32	0	12	22	0	34
36	0	0	211	0	211
40	0	0	7	0	7
44	0	0	66	0	66
TOTAL	701	1077	14284	1352	17414